

Bomar[®] BR-771F Difunctional Aliphatic Polyester Urethane Acrylate

APPLICATIONS

- Plastic coatings
- Tough 3D printing resins
- Structural adhesives

FEATURES

- Fast curing
- High tensile strength
- Moderate elongation
- Increased weatherability

FEATURES

- Excellent polycarbonate adhesion
- Hydrolytically stable
- Low color, non-yellowing

BR-771F is a low molecular weight oligomer with a good balance of high tensile strength and moderate elongation with an excellent cure speed. BR-771F exhibits excellent adhesion to plastic substrates, particularly polycarbonate. Formulations made with BR-771F can exhibit superior toughness properties with a high T_g. Its inherently low color and aliphatic backbone make BR-771F an excellent candidate for polycarbonate coatings and adhesives.

UNCURED PROPERTIES	
Property	Value
Viscosity, cP (60°C)	42,000
Pt-Co (APHA) Color	20
Refractive Index (25°C)	1.500
Density, g/cm ³ (25°C)	1.18

CURED MECHANICAL PROPERTIES						
Property	I30	I50	TM50	TP50	H50	HE30
Tensile Strength, psi**	3,800	4,200	6,100	3,800	5,500	2,600
Elongation, %**	10	15	3.2	13	7.5	70
Elastic Modulus, ksi**	140	180	240	140	160	50
Durometer Hardness	82D	83D	90D	82D	82D	82D
Water Absorption, % (24 hrs)	0.32	0.22	0.38	0.49	0.37	1.61
MEK Double Rubs (#)	>200	36	>200	>200	>200	56
T _g (DMA) = 69°C; Peak tan delta; cured with 2 phr of Omnirad [®] 184						

** Per ASTM D882

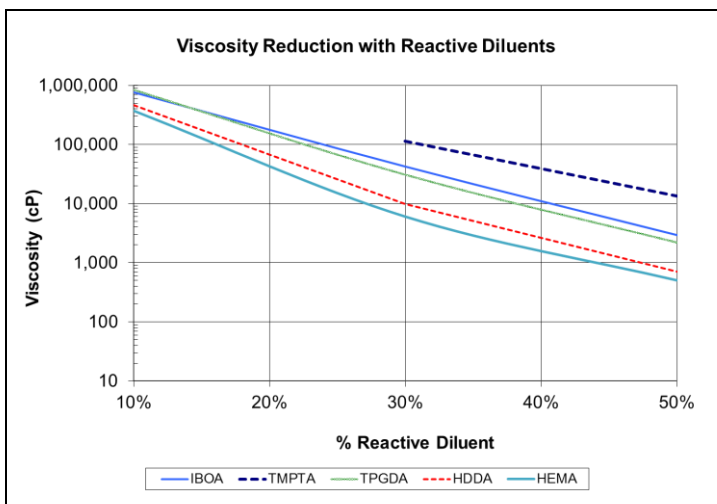
ADHESION PROPERTIES						
Substrate	I30	I50	TM50	TP50	H50	HE30
ABS	✓	✓✓	✓✓✓	✓✓✓	✓✓✓	✓✓✓
Aluminum						
Cold Rolled Steel						
Glass						✓
HDPE						
PET		✓	✓			✓
PMMA			✓✓✓	✓	✓✓✓	
Polycarbonate	✓✓✓	✓✓✓	✓✓✓	✓✓✓	✓✓✓	✓
Polypropylene						✓
PVC	✓✓✓	✓	✓✓✓	✓✓✓	✓✓✓	
Stainless Steel		✓✓		✓	✓	

✓ Recommended ✓✓ Highly Recommended ✓✓✓ Strongly Recommended

TYPICAL FORMULATIONS

Test Formulation Name	I30	I50	TM50	TP50	H50	HE30
BR-771F	70	50	50	50	50	70
IBOA	30	50				
TMPTA			50			
TPGDA				50		
HDDA					50	
HEMA						30
Omnirad [™] 184	2	2	2	2	2	2
Viscosity, 25°C *	43,000	3,000	14,000	2,200	700	6,000

* Brookfield – CAP 2000+ @ 25°C.



Brookfield – CAP 2000+ @ 25°C

GENERAL INFORMATION

This product is intended for industrial use only. Keep out of the reach of children. Avoid breathing vapors. Avoid contact with skin, eyes, and clothing. Wear impervious gloves. Repeated or continuous skin contact with uncured material may cause irritation. Remove material from skin with soap and water. Never use organic solvents to remove material from skin and eyes. For more information on the safe handling of this material, please refer to the I Safety Data Sheet before use.

The data provided in this document are based on historical testing that Dymax performed under laboratory conditions as they existed at that time, and are for informational purposes only. The data are neither specifications nor guarantees of future performance in a particular application. Dymax does not guarantee that this product's properties are suitable for the user's intended purpose.

Numerous factors—including, without limitation, transport, storage, processing, the material with which the product is used, and the ultimate function or purpose for which the product was obtained—may affect the product's performance and/or may cause the product's actual behavior to deviate from its behavior in the laboratory. None of these factors are within Dymax's control. Conclusions about the behavior of the product under the user's particular conditions, and the product's suitability for a specific purpose, cannot be drawn from the information contained in this document.

It is the user's responsibility to determine (i) whether a product is suitable for the user's particular purpose or application and (ii) whether it is compatible with the user's intended manufacturing process, equipment, and methods. Under no circumstances will Dymax be liable for determining such suitability or compatibility. Before the user sells any item that incorporates Dymax's product, the user shall adequately and repetitively test the item in accordance with the user's procedures and protocols. Unless specifically agreed to in writing, Dymax will have no involvement in, and shall under no circumstances be liable for, such testing.

Dymax makes no warranties, whether express or implied, concerning the merchantability of this product or its fitness for a particular purpose. Nothing in this document should be interpreted as a warranty of any kind. Under no circumstances will Dymax be liable for any injury, loss, expense or incidental or consequential damage of any kind allegedly arising in connection with the user's handling, processing, or use of the product. It is the user's responsibility to adopt appropriate precautions and safeguards to protect persons and property from any risk arising from such handling, processing, or use.

The specific conditions of sale for this product are set forth in Dymax's [General Terms & Conditions of Sale](#). Nothing contained herein shall act as a representation that the product use or application is free from patents owned by Dymax or any others. Nothing contained herein shall act as a grant of license under any Dymax Corporation Patent.

Except as otherwise noted, all trademarks used herein are trademarks of Dymax. The "®" symbol denotes a trademark that is registered in the U.S. Patent and Trademark Office.

The contents of this document are subject to change. Unless specifically agreed to in writing, Dymax shall have no obligation to notify the user about any change to its content.