

## Bomar™ BR-3741AJ

### 1.3 functional Polyether Urethane Acrylate

**APPLICATIONS**

- Reactive Tackifier
- Pressure Sensitive Adhesives
- Adhesion Promoter

**FEATURES**

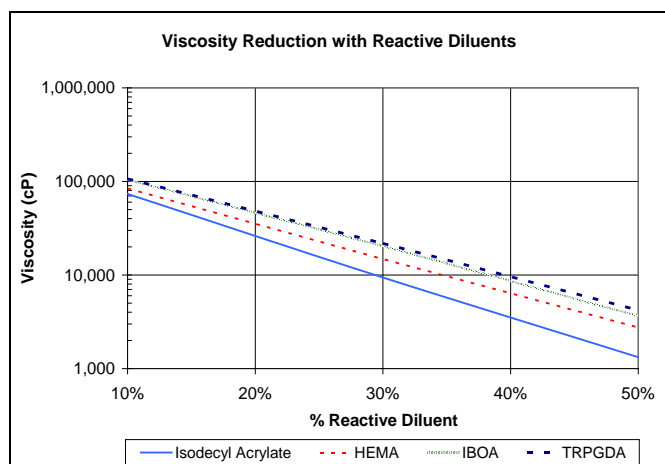
- Enhances Flexibility
- Non-Yellowing
- Optically Clear
- Oil & Chemical Resistant

**FEATURES**

- Provides Softness
- Adheres to a Wide Range of Substrates
- Exhibits Hydrolytic Stability

Bomar™ BR-3741AJ is an aliphatic 1.3 acrylate functional polyether urethane. The extremely elongative nature of BR-3741AJ makes it an excellent candidate for consideration in UV light-curable PSAs as a reactive tackifier. It is also used as a co-oligomer for adhesion promotion in coatings. Films formulated with BR-3741AJ are highly flexible, elastomeric, and tacky. This oligomer is an excellent adhesion promoter, and compared to other reactive tackifiers it results in relatively tougher films. It is a perfect choice for optically clear UV pressure-sensitive adhesives (PSAs).

UNCURED PROPERTIES	
Property	Value
Viscosity, cP (60°C)	25,000
Pt-Co (APHA) Color	<75
Refractive Index (25°C)	1.459
Density, g/cm <sup>3</sup> (25°C)	1.01



Brookfield – CAP2000+ @ 25°C

TYPICAL FORMULATIONS					
Test Formulation Name	I30	I50	TH50	TP50	H50
BR-3741AJ	70	50	50	50	50
IBOA	30	50			
THFA			50		
TRPGDA				50	
HDDA					50
Omnirad™ 481	2	2	2	2	2
Viscosity, 25°C*	25,000	4,500	2,500	3,500	6,000

\* Brookfield – Small Samples Adapter

CURED MECHANICAL PROPERTIES					
Property	I30	I50	TH50	TP50	H50
Tensile Strength, psi**	400	900	100	1200	1000
Elongation, %**	1,000	4,000	500	50	40
Elastic Modulus, ksi**	0.04	0.03	0.03	4.0	5.0
Durometer Hardness	34A	65A	15A	35D	40D
T <sub>g</sub> (DMA) = -50°C; Peak tan delta; cured with 2 phr of Irgacure® 481					

\*\* Per ASTM D882

ADHESION PROPERTIES					
Substrate	I30	I50	TH50	TR50	H50
Aluminum	✓✓	✓✓✓	✓		
Cold Rolled Steel	✓✓	✓✓✓	✓✓	✓✓	✓
Glass	✓✓	✓✓	✓		
HDPE	✓	✓	✓		
Polycarbonate	✓✓	✓✓✓	✓	✓	✓
Stainless Steel	✓✓✓	✓✓✓	✓✓	✓	

✓ Recommended    ✓✓ Highly Recommended    ✓✓✓ Strongly Recommended

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