

## Bomar™ BR-344 Difunctional Aliphatic Urethane Acrylate Oligomer

### APPLICATIONS

- Roof Coatings
- Floor Coatings

### FEATURES & BENEFITS

- Enhances Flexibility
- Develops Weatherability
- Gloss Finish
- Oil & Chemical Resistant

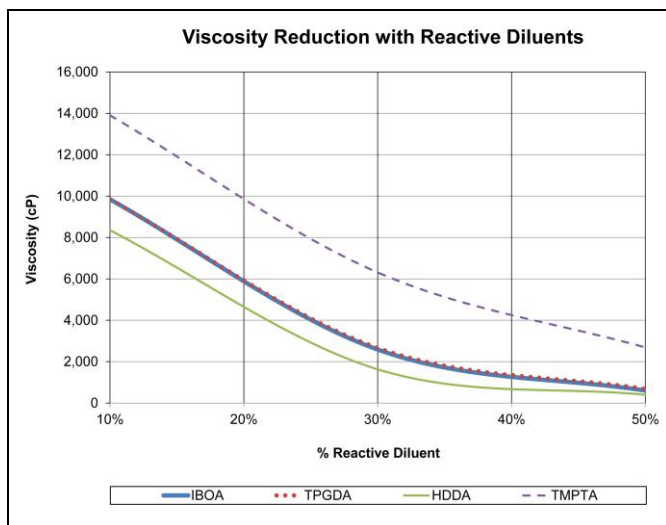
### FEATURES & BENEFITS

- Non-Yellowing
- Promotes Abrasion Resistance
- Exhibits Hydrolytic Stability

Bomar™ BR-344, a high molecular weight, difunctional, aliphatic polyether urethane acrylate oligomer, is a cost-effective choice for coatings formulations which require weathering durability and non-yellowing characteristics. Formulations with BR-344 result in flexible yet durable, abrasion resistant, non-yellowing systems of moderate- to low-viscosity.

### UNCURED PROPERTIES

Property	Value
Viscosity, cP (25°C)	20,000
Pt-Co (APHA) Color	16
Refractive Index (25°C)	1.459
Density, g/cm <sup>3</sup> (25°C)	1.10



Brookfield –CAP2000+ @25 °C

### TYPICAL FORMULATIONS

Test Formulation Name	I30	I50	TM50	TP50	H50
BR-344	70	50	50	50	50
IBOA	30	50			
TMPTA			50		
TPGDA				50	
HDDA					50
Omnirad™ 481	2	2	2	2	2
Viscosity, 25°C*	2,150	550	2,300	700	375

\* Brookfield – Small Samples Adapter

### CURED MECHANICAL PROPERTIES

Property	I30	I50	TM50	TP50	H50
Tensile Strength, psi**	120	1,044	1,319	829	883
Elongation, %**	110	527	4	13	6
Elastic Modulus, ksi**	0.11	0.93	47.8	17.5	26.4
Durometer Hardness	34A	53A	63D	38D	47D
MEK Double Rubs (#)	3	5	190	50	50
T <sub>g</sub> (DMA) = -48°C ; Peak tan delta; cured with 2 phr of Omnirad™ 481					

\*\* Per ASTM D882

‡ Per ASTM D3363

### ADHESION PROPERTIES

Substrate	I30	I50	TM50	TP50	H50
ABS		✓✓✓	✓	✓	✓✓✓
Acrylic		✓✓✓	✓	✓✓✓	✓✓✓
Aluminum		✓✓✓			
Cold Rolled Steel	✓	✓✓			✓
Glass	✓✓	✓✓✓			
HDPE		✓			
Polycarbonate		✓✓✓		✓✓✓	✓✓✓
Stainless Steel	✓	✓✓✓		✓	

✓ Recommended    ✓✓ Highly Recommended    ✓✓✓ Strongly Recommended

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